PLUT SCALE: 3/16=1 DWG. SCALE:1 (D) 8 6 D 2.88 [73.03] 5.63 [142.88] 78.74 [2000.00] 39.37 [1000.00] 1.50 [38.10] 1.50 [38.10] 458.851 [500.00] 01 1.62 [41.15] LEAD THICKNESS IS SPECIFIED BY ARGONNE. THE MANUFACTURER SHALL BE RESPONSIBLE FOR PROVIDING A RADIATION LEAK PROVED HUTCH. 2. LEAD PANELS SHALL BE CONSTRUCTED FROM SINGLE UNPERCED SHEET, FREE OF OXIDE INCLUSIONS, FISSINESS, VOIDS AND ALL OTHER DETRIBUENTA LOFFECTS, MATERIAL SHALL SHEET OF THE SHALL SHEET ALL APPLICABLE SPECIFICATION-DOLLON, HUTCH SHALL MEET ALL APPLICABLE FEDERAL, STATE AND LOCAL RADATION GUIDE LINES MSS HANDBOOK 111 AND 114, ANS N43,2 AND DOC MORER 4861 11. PREPARATION
AS NEEDED
TO PRODUCE
SEALED CORNER 3/16 2-6 TYP. 1/4" X 2 LEAD SHIM AS REQ'D. 1/4 THK, LEAD 0 12 GA. SHEET 6.85 [174.00] CORNER SEALED WELD SHEET BLANK @ CORNER A2070101 .725 [18.41] Α • 1/4 THK. SHEET .1 (2.54) .03 (0.76) .005(0.127) corcuera 11/10/: 4D.SHU 4/19/95 SECTION AROUND PERIMETER R.18 [4.57] T. SANCHEZ 4/18/9: T. KUZAY 4/19/95 H1 MBES ROOF # 1 SHEET BEND SANCHEZ/CORCUERIA/: 4 1/4" x 3.50M x .50M 18X Ø69 TYP. MC 6 x 16 3 SIDING PREPARATION TYPICAL DETAIL T. SANCHEZ 4/18/9 01 CHANGE TO SIZE-D, MAKE ROOM FOR 2 UNISTRUTS AS A€R REVJ⊈ 01 5/6/96 WELDMENT CONNECTION SCALE: 3/8=1" 3/16:1 D P41050903-960601-01 8 5